

# Dynasty<sup>®</sup> 280 DX Multiprocess

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Multiprocess Welding Power Source 

**TPS**  
WeldTech

## Quick Specs



### Industrial Applications

Shipbuilding  
Construction  
Rental  
Maintenance and repair  
Precision fabrication  
Heavy fabrication  
Pipe and tube fabrication

### Processes

AC/DC TIG (GTAW)  
Pulsed TIG (GTAW-P)  
Stick (SMAW)  
Air carbon arc (CAC-A)  
MIG (GMAW)\*  
Flux-cored (FCAW)\*

**Input Power** 208–575 V, 1-phase or 3-phase power

**Amperage Range** 1–280 A (DC)  
2–280 A (AC)

**Voltage Range** 14–28 V (DC)

**Rated Output** 200 A at 28 V, 60% duty cycle

**Net Weight** 55 lb. (25 kg)

\*With ArcReach SuitCase feeder.

**The Dynasty 280 DX Multiprocess, paired with an ArcReach<sup>®</sup> SuitCase<sup>®</sup> feeder, provides a superior solution for all portable applications.**

With multiprocess capabilities and features like Auto-Line<sup>™</sup>, AC TIG, pulse and high-frequency arc starts, the Dynasty 280 DX Multiprocess is the most versatile, portable machine in its class.



More Jobsite Productivity and Efficiency

AC/DC CC/CV multiprocess equipment means always having the right equipment for the job. This also simplifies logistics and translates into less time locating and moving equipment and more time welding.



Reduced Training Time

Reduced training time by utilizing one piece of equipment, saving labor costs and helping to keep projects on schedule.



More Operator Control

Weld operators can quickly and easily adjust parameters, reducing the risk of operators trying to get by with less than ideal settings. Also, state-of-the-art TIG functions such as pulse, high-frequency starting, and AC (for aluminum) allow for optimization for virtually any material type.



**Dynasty 280 DX Multiprocess (907514007) shown with ArcReach SuitCase 8 feeder (951726).**  
*Note: Dynasty 280 DX is not capable of ArcReach control.*



Improved Jobsite Safety

Portable welding equipment allows for easy movement of equipment to point of use. The chances of slip, trip or fall injuries are virtually eliminated because there is no need to travel through multi-story and cluttered jobsites, since the power source is point of use.



Increased Uptime

Low power draw can mean additional welding equipment on the same circuit, getting work done faster by reducing the chances of power outages from tripped breakers or blown fuses.

# Weld Process Features

## AC TIG

**Balance** control provides adjustable oxide removal which is essential for creating the highest quality aluminum welds. DX models provide extended ranges.

**Frequency** controls the width of the arc cone and can improve directional control of the arc.

## AC Waveforms

-  **Advanced squarewave**, fast freezing puddle, deep penetration and fast travel speeds.
-  **Soft squarewave** for a soft buttery arc with maximum puddle control and good wetting action.
-  **Sine wave** for customers that like a traditional arc. Quiet with good wetting.
-  **Triangular wave** reduces the heat input and is good on thin aluminum. Fast travel speeds.

## MIG

**CV output** of the power source gives this unit MIG process capabilities when paired with an ArcReach® SuitCase® feeder (or other voltage-sensing feeder). The feeder is powered off the arc voltage of the power source and can run both solid and flux-cored wires

## AC/DC Stick

**DIG** control allows the arc characteristics to be changed for specific applications and electrodes. Lower the DIG setting for smooth running electrodes like E7018 and increase the DIG setting for stiffer, more penetrating electrodes like E6010.

**Hot Start™** adaptive control provides positive arc starts without sticking.

**AC frequency** control adds stability for smoother welds when AC stick welding.

**Stick-Stuck** detects if the electrode is stuck to the part and turns the welding output off to safely and easily remove the electrode. Menu selectable.

## Specifications (Subject to change without notice.)



Welding Mode	Input Power	Welding Amperage Range	Rated Output at 60% Duty Cycle	Amps Input at Rated Load Output, 50/60 Hz							Max. Open-Circuit Voltage	Dimensions	Net Weight
				208 V	230 V	400 V	460 V	575 V	KVA	KW			
TIG (GTAW)	3-phase	2-280 A (AC) 1-280 A (DC)	250 A at 20 V	21	19	11	9	7	7.6	7.3	60 VDC (11 VDC**)	H: 13.6 in. (346 mm) W: 8.6 in. (219 mm) D: 22.5 in. (569 mm)	55 lb. (25 kg)
	1-phase	2-280 A (AC) 1-280 A (DC)	250 A at 20 V	35	32	18	16	13	7.3	7.1			
Stick (SMAW)	3-phase	5-280 A	250 A at 30 V	*	*	14	13	10	9.9	9.6			
	1-phase	5-280 A	180 A at 27.2 V	32	29	*	*	*	6.7	6.5			
MIG (GMAW)/ Flux-cored (FCAW)	3-phase	5-280 A	250 A at 26.5 V	*	*	13	11	9	9.2	8.9			
	1-phase	5-280 A	200 A at 24 V	31	29	*	*	*	6.5	6.3			

\* Refer to owner's manual for complete ratings. \*\* Low OCV sense voltage for stick and Lift-Arc™ TIG.

**IP23 rating** — This equipment is designed for outdoor use. It may be stored, but is not intended to be used outside during precipitation unless sheltered. Operating temperature range is 14 to 104°F (-10 to 40°C). Storage temperature range is -22 to 149°F (-30 to 65°C). Portions of the preceding text are contained in EN 60974-1: "Welding power sources for arc welding equipment."

 Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

## Performance Data

Input Power	TIG (GTAW) Duty Cycle	Stick (SMAW) Duty Cycle	MIG (GMAW)/Flux-cored (FCAW) Duty Cycle	TIG Material Thickness Range	Stick Electrode Max. Diameter	Air Carbon Arc Gouging (CAC-A) Max.	MIG Ranges	Generator Requirement
380-575 V	280 A, 40% 250 A, 60% 200 A, 100%	280 A, 35% 250 A, 60% 200 A, 100%	280 A, 35% 250 A, 60% 200 A, 100%	AC: 0.012-3/8 in. (0.3-9.5 mm) DC: 0.004-3/8 in. (0.1-9.5 mm)	6010: 1/4 in. (6.4 mm) 7018: 7/32 in. (5.6 mm) 7024: 3/16 in. (4.8 mm)	3/16 in. (4.8 mm)	Voltage: 14-28 V Wire speed: 50-780 ipm (1.3-19.8 m/min.) Solid wire: .023-.052 in. (0.6-1.4 mm) Flux-cored: .030-.052 in. (0.8-1.4 mm)	12.5 kW
208-240 V	280 A, 40% 250 A, 60% 200 A, 100%	280 A, 15% 180 A, 60% 145 A, 100%	280 A, 20% 200 A, 60% 160 A, 100%					

Material Type	Wire Diameter						
	.024 in.	.030 in.	.035 in.	.045 in.   3/64 in. Al	.052 in.	1/16 in.	5/64 in.
Solid wire (steel/SS)	●	●	●	●	○		
Aluminum			●	●		●	
Dual (gas-) shielded flux-cored/metal core			●	●	●	●	○
Self-shielded flux-cored		●	●	●	●	●	●

● Recommended — refer to wire manufacturer specifications for output requirements. ● Gun length may affect feedability. ○ Limited capability.

## TIG Upgrade Chart

Why Upgrade?	Dynasty 280  <b>Dynasty 280 DX Multiprocess</b>	Benefits
<b>Versatility</b>	AC/DC TIG AC/DC Stick	AC/DC TIG AC/DC Stick <b>MIG</b> Flux-cored
<b>AC Frequency Control (Aluminum TIG)</b>	Variable 70–150 Hz	<b>Variable 20–400 Hz</b>
<b>AC Balance Control (Aluminum TIG)</b>	60–80% electrode negative	<b>50–99% electrode negative</b>
<b>AC Waveforms (Aluminum TIG)</b>	Soft squarewave	Soft squarewave <b>Advanced squarewave</b> <b>Sine wave</b> <b>Triangular wave</b>
<b>Arc Starting</b>	High frequency (HF) Lift-Arc™	High frequency (HF) Lift-Arc™
<b>Pulses per second (PPS)</b>	Variable 0.1–250 pps	<b>Variable 0.1–500 pps</b>
<b>Pulse Peak Time</b>	Fixed 40%	<b>Variable 5–95%</b>
<b>Pulse Background Amperage</b>	Fixed 25%	<b>Variable 5–95%</b>
<b>Portability</b>	55 lb. 13.6 x 8.6 x 22.5 in.	55 lb. 13.6 x 8.6 x 22.5 in.
<b>Power Flexibility</b>	Auto-Line™, 208–575 V 1-phase or 3-phase	Auto-Line™, 208–575 V 1-phase or 3-phase

## ArcReach® SuitCase® 8 and 12 (Note: Dynasty 280 DX is not capable of ArcReach control.)



Voltage-sensing, portable feeders designed to run off of arc voltage from almost any welding power source, provide extreme reliability for construction and fabrication.

- Scaled wire pressure knob provides easy adjustment and consistent pressure on the drive rolls and wire
- Wire drive and motor assembly is specifically designed for mobile welding applications to provide smooth and consistent wire delivery

- Gun locking tab works with guns having corresponding locking grooves to prevent gun from being pulled out if the feeder is dragged by the gun
- Ultra-low drag inlet guide pins make loading the wire easy and do not deform the wire on the way into the drive rolls

Model	Input Power	Input Welding Circuit Rating	Wire Feed Speed	Wire Type and Diameter Capacity	Max. Spool Size Capacity	Dimensions	Net Weight
8	Operates on open-circuit voltage and arc voltage: 14–48 VDC/ 110 max. OCV	330 A at 60% duty cycle	50–780 ipm (1.3–19.8 m/min.) dependent on arc voltage	<b>Solid wire:</b> .023–.052 in. (0.6–1.4 mm) <b>Flux-cored:</b> .030–5/64 in. (0.8–2.0 mm)	8 in. (203 mm) 14 lb. (6.4 kg)	H: 12.75 in. (324 mm) W: 7.25 in. (184 mm) D: 18 in. (457 mm)	28 lb. (13 kg)
12		425 A at 60% duty cycle		<b>Solid wire:</b> .023–.052 in. (0.6–1.4 mm) <b>Flux-cored:</b> .030–5/64 in. (0.8–2.0 mm)	12 in. (305 mm) 45 lb. (20 kg)	H: 15.5 in. (394 mm) W: 9 in. (229 mm) D: 21 in. (533 mm)	35 lb. (15.9 kg)

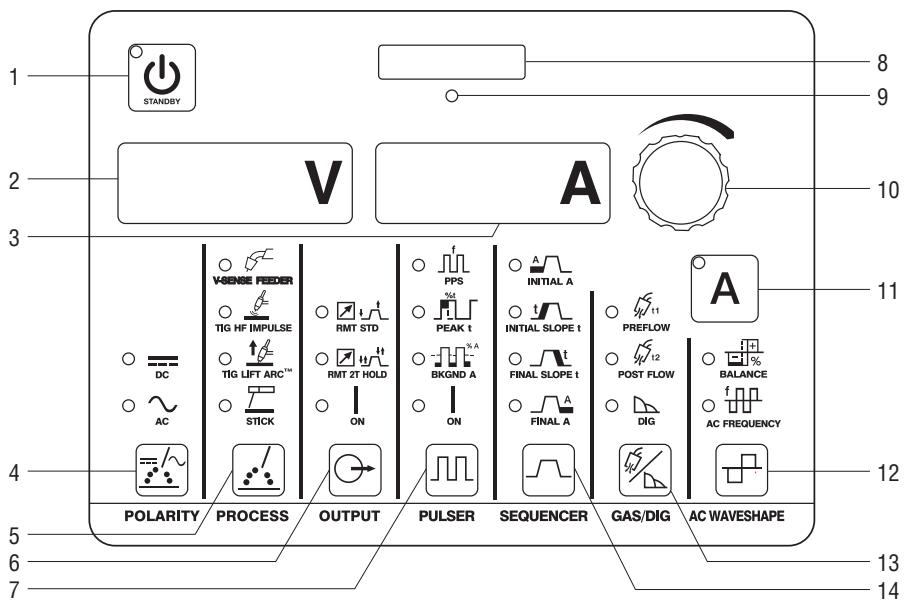
## Coolmate™ 1.3 Cooler



- Cooler Power Supply (CPS) on the Dynasty® 280 DX Multiprocess is an integrated 120-volt dedicated-use receptacle that turns the Coolmate 1.3 on and off
- Power indicator light and fluid level sight window
- Rustproof polyethylene-molded coolant tank and filler spout
- 1/4 hp motor is thermally protected to guard against overheating
- Efficient fin and tube heat exchanger
- Factory-set pressure relief valve (55 psi) maintains consistent pressure during operation
- Filter and coolant filling spout are conveniently located
- Brass-body, positive displacement rotary vane pump provides consistent coolant flow and pressure rating with long pump-life expectancy

Input Power	Maximum Current Draw	Maximum Cooling Capacity	Rated Cooling Capacity	Tank Capacity	Dimensions	Net Weight
115 V, 60 Hz	4.7 A (60 Hz)	3,400 W (11,600 Btu/hr.) 3.8 qt./min. (3.6 L/min.)	1,330 W (4,540 Btu/hr.) 1.1 qt./min. (1 L/min.)	1.3 gal. (4.9 L)	H: 11.25 in. (286 mm) W: 10.375 in. (264 mm) D: 24 in. (610 mm)	43 lb. (20 kg)

# Dynasty® 280 DX Control Panel



## 1. Standby Switch

## 2. Voltmeter Display

## 3. Ammeter Display

## 4. Polarity

AC/DC

## 5. Process/ Arc Starting

MIG: Voltage-sensing feeder  
TIG: HF impulse, Lift-Arc  
Stick: Adaptive Hot Start

## 6. Output Control

Standard remote,  
2T trigger hold,  
Output on

## 7. Pulser Control

Pulses per Second\* DC: 0.1–500 pps  
AC: 0.1–500 pps  
Peak Time\* 5–95%  
Background Amps\* 5–95%

## 8. Memory Card Port

## 9. Activity Indicator

## 10. Encoder Control

## 11. Amperage Button

## 12. AC Waveshape

Balance\* 50–99% EN  
Frequency\* 20–400 Hz

## 13. Gas/DIG

Preflow 0.0–25.0 seconds  
Postflow Auto / Off–50 seconds  
DIG\* Off–100%  
Arc Control (Inductance)\*\* 0–99% (solid wire - EP)  
Flux Core (flux-cored wire - EN)

## 14. Sequencer Control

Initial Amps AC: 2–280 A  
DC: 1–280 A  
Initial Time 0.0–25.0 seconds  
Initial Slope 0.0–50.0 seconds  
Weld Time 0.0–999 seconds  
Final Slope 0.0–50.0 seconds  
Final Amps AC: 2–280 A  
DC: 1–280 A  
Final Time 0.0–25.0 seconds

\*Pro-Set parameter selectable.

\*\*Inductance control uses the DIG selection on the interface and illuminates that LED when you are in the V-Sense Feeder process.

## User Menu (Press Gas and Amperage buttons.)

1. Tungsten Size = .020–1/8 in. / GEN or .05–3.2 mm
2. Remote Trigger = 3T / 4T / 4TL / 4TLE
3. Wave Form = SOFT / ADVS / SINE / TRI
4. Stick Hot Start = ON / OFF

## Tech Menu (Hold Gas and Amperage buttons five seconds.)

1. Arc Time 0.0–9,999 hours  
0.0–59 minutes  
0–999,999 cycles  
Resettable
2. Error Log = Error event recorder
3. Sleep Timer = 1 / 5 / 10 / 15 / 30 / 45MIN / 1HR
4. Stick Stuc = OFF / ON
5. OCV = LOW / NORM
6. Weld Timers = OFF / ON
7. Cooler Power = AUTO / ON / OFF (Dynasty models with CPS only)
8. Locks = OFF / 1–4
9. Meter Display
10. External Pulse Control = OFF / ON
11. Machine Reset
12. Software Number
13. Serial Number

# Dynasty® 280 DX Multiprocess Models/Packages

## Machines and Preconfigured Air-Cooled Packages

Order machine only or use a single stock number to order a preconfigured system.

907514007  
model shown.



951796 package shown.

Machine Only		Air-Cooled Contractor Package with ArcReach SuitCase	
Dynasty 280 DX Multiprocess (CSA)	907514007	Dynasty 280 DX Multiprocess (CSA) w/Fingertip Pkg, ArcReach SuitCase 8	951796
Dynasty 280 DX Multiprocess (CE)	907514008	Dynasty 280 DX Multiprocess (CSA) w/Foot Pkg, ArcReach SuitCase 8	951797
Comes with:		Dynasty 280 DX Multiprocess (CSA) w/Fingertip Pkg, ArcReach SuitCase 12	951798
<ul style="list-style-type: none"> <li>• 8 ft. power cord (no plug)</li> <li>• Quick reference guide</li> <li>• Two 50 mm Dinse-style connectors</li> <li>• Two Dinse/Tweco® adapters</li> <li>• 8 ft. (2.4 m) weld cable with Tweco®-style connectors to power feeder (CSA version only)</li> </ul>		Dynasty 280 DX Multiprocess (CSA) w/Foot Pkg, ArcReach SuitCase 12	951799
Comes with:		Comes with:	
<ul style="list-style-type: none"> <li>• Dynasty 280 DX Multiprocess (907514007)</li> <li>• Contractor kit with A-200 TIG torch and RCCS-14 fingertip control (301550) <b>OR</b> RFCS-14 HD foot control (301549)</li> <li>• ArcReach® SuitCase® 8 <b>OR</b> ArcReach SuitCase 12 with two .035/.045 in. "V" groove drive rolls</li> <li>• Bernard® BTB Gun 300 A with three .035 in. and two .045 in. Centerfire™ contact tips</li> </ul>		<ul style="list-style-type: none"> <li>• Dynasty 280 DX Multiprocess (907514007)</li> <li>• Contractor kit with A-200 TIG torch and RCCS-14 fingertip control (301550) <b>OR</b> RFCS-14 HD foot control (301549)</li> <li>• ArcReach® SuitCase® 8 <b>OR</b> ArcReach SuitCase 12 with two .035/.045 in. "V" groove drive rolls</li> <li>• Bernard® BTB Gun 300 A with three .035 in. and two .045 in. Centerfire™ contact tips</li> </ul>	

## Water-Cooled Packages

Use a single stock number to order a complete preconfigured system.



## Water-Cooled Complete Package

**Dynasty 280 DX Multiprocess (CSA) Complete with Wireless Foot Control and ArcReach SuitCase 12** 951757

Comes with:

- Dynasty 280 DX Multiprocess (907514007)
- Coolmate™ 1.3
- Coolant (4 one-gallon bottles)
- Small Runner™ cart
- Wireless foot control
- W-280 torch kit (see page 6 for contents)
- ArcReach® SuitCase® 12 with two .035/.045 in. "V" groove drive rolls
- Bernard® BTB Gun 300 A with three .035 in. and two .045 in. Centerfire™ contact tips

# Genuine Miller® Accessories

**Protective Cover 301382**  
Fits Dynasty 210/280 and Maxstar 280.



## Small Runner™ Cart 301318

Designed for Dynasty/Maxstar 210 and 280 with or without Coolmate 1.3 cooler. Cart features single-cylinder rack, foot pedal holder, two cable/torch holders, and two TIG filler rod holders.



## Coolmate™ 1.3

**300972** 120 V  
1.3-gallon cooler designed to cool torches up to 280 amps.



## Low-Conductivity Coolant 043810

Sold in cases of four one-gallon recyclable plastic bottles. Miller coolants contain a base of ethylene glycol and deionized water

to protect against freezing to -37 degrees Fahrenheit (-38°C) or boiling to 227 degrees Fahrenheit (108°C). Also contains a compound that resists algae growth.



## Performance TIG Gloves

**263346** Small  
**263347** Medium  
**263348** Large  
**263349** X-Large  
Completely unlined, goat grain leather with triple-padded palm.

## TIG Torches, Kits and Connectors



Contractor kit  
**301311** shown.

### Contractor Kits

**301309** A-150 with RFCS-14 HD  
**301311** A-150 with RCCS-14  
**301549** A-200 with RFCS-14 HD  
**301550** A-200 with RCCS-14  
All-in-one TIG/stick welding kit comes with either a Weldcraft™ A-150 **OR** A-200 TIG torch, RFCS-14 HD foot control **OR** RCCS-14 fingertip control, 200-amp stick electrode holder and 300-amp work clamp with 15-foot (4.6 m) cables, flow gauge regulator with 12-foot (3.7 m) gas hose, gas hose coupler, AK2C torch accessory kit and TIG torch connector.



**Weldcraft™ A-200 (WP-26) TIG Torch**  
**WP-26-12-R** (12 ft.)  
**WP-26-25-R** (25 ft.)  
200-amp air-cooled torch. Torch body gas valve models also available.

*Note: A-200 (WP-26) torches require 195379 connector.*



**Weldcraft™ A-250 TIG Torch**  
**301525025** No valve  
**301526025** With valve  
250-amp air-cooled two-piece torch with 25-foot (7.6 m) cable.  
*Note: Two-piece torches require connector: 042533 Dinse-style 191981 Tweco-style*



### Air-Cooled TIG Torch Connectors

**195379** A-200 (WP-26)  
**195378\*** All other single-piece torches  
50 mm Dinse-style for one-piece air-cooled torch.  
*\*A-80 (WP-24) torches require 24-5 connector.*



Torch kit  
**300990** shown.

### Water-Cooled Torch Kits

**300185** W-250  
**300990** W-280 (recommended)  
**301268** W-375

Kit comes with Weldcraft™ 25-foot (7.6 m) TIG torch with Dinse-style connector, torch cable cover, work clamp with 15-foot (4.6 m) cable, flowmeter regulator with gas hose and AK4GL gas lens torch accessory kit.



### Dinse/Tweco® Adapter 042465

A one-piece adapter which has a Dinse-style male plug (to power source) on one end and a female Tweco receptacle (for weld cable connection) on other end.



### Weldcraft™ Gas Hose Quick Connect QRG

Allows for quick connection and removal of torch shielding gas hoses.



### Weldcraft™ Water Hose Quick Connect QRW

Allows for quick connection and removal of torch coolant hoses.

## Educational Materials

To order, please call Miller Literature at 866-931-9732 or visit [MillerWelds.com/resources/tools](http://MillerWelds.com/resources/tools).

### Gas Tungsten Arc Welding (TIG) Publication 250833

#### Setup DVD 251116

Video topics include tungsten selection, setup menus, DC pulse, sequencer, balance and frequency settings.

## Genuine Miller® Accessories (Continued)

### Wire Feeders and MIG Guns



#### ArcReach® SuitCase® 8

**951726** With Bernard® BTB Gun 300 A  
**951728** With Bernard® Dura-Flux™ gun

#### ArcReach® SuitCase® 12

**951729** With Bernard® BTB Gun 300 A  
**951731** With Bernard® Dura-Flux™ gun

Portable feeder designed to run off of arc voltage. Holds up to an 8-inch (SuitCase 8) or 12-inch (SuitCase 12) spool of wire.

BTB Gun models include reversible dual size (.045 and 1/16 in.) "V" knurled drive rolls. Dura-Flux gun models include reversible dual size (.068/.072 and 5/64 in.) "V" knurled drive rolls. See literature M/6.55.

*Note: Dynasty 280 DX is not capable of ArcReach control.*



#### Bernard® BTB Gun 300 A

**Q3015AE8XMC** .035/.045 in. wire size

**Q3015AE8HMC** .052 in. wire size

Rugged and reliable 300-amp MIG (GMAW) welding guns include 15-foot (4.5 m) cable, Miller® power pin and Centerfire™ consumables.

### Remote Controls and Switches



**Wireless Remote Foot Control 300429**  
 For remote current and contactor control. Receiver plugs directly into the 14-pin

receptacle of Miller® machine. 90-foot (27.4 m) operating range.



#### RFCS-14 HD Foot Control 194744

Maximum flexibility is accomplished with a reconfigurable cord that can exit the front, back or either side of the pedal. Foot pedal provides remote current and contactor control. Includes 20-foot (6 m) cord and 14-pin plug.



#### RCC-14 Remote Contactor and Current Control 151086

East/west rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.



#### RCCS-14 Remote Contactor and Current Control 043688

North/south rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.



#### RMS-14 On/Off Control 187208

Momentary-contact switch for contactor control. Rubber-covered pushbutton dome switch ideal for repetitive on-off applications. Includes 26.5-foot (8 m) cord and 14-pin plug.



#### RMLS-14 Switch 129337

Momentary- and maintained-contact rocker switch for contactor control. Push forward for maintained contact and backward for momentary contact. Includes 26.5-foot (8 m) cord and 14-pin plug.



#### RHC-14 Hand Control 242211020

Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3.25

inches (102 x 102 x 83 mm). Includes 20-foot (6 m) cord and 14-pin plug.



#### Wireless Remote Hand Control 300430

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller® machine. 300-foot (91.4 m) operating range.

## Consumables

Kits	Drive Rolls <small>Select drive rolls from chart according to type and wire size being used.</small>					Contact Tips
	"V" groove for hard wire	"U" groove for soft wire or soft-shelled cored wires	"V" knurled for hard-shelled cored wires	"U" cogged for extremely soft wire or soft-shelled cored wires (i.e., hard facing types)	Centerfire "T" Series (.35 in. O.D.)	
.035 and .045 in. (0.9 and 1.2 mm)	<b>190300*</b>	—	—	—	—	<b>1580012</b> (3) .035 in., (2) .045 in. tips
.045 and 1/16 in. (1.2 and 1.6 mm)	—	—	<b>301091*</b>	—	—	<b>1580015</b> (3) .045 in., (2) .052 in. tips
<b>Individual Rolls/Tips</b>						
.030 in. (0.8 mm)	<b>053695</b>	—	—	—	—	<b>T-030</b>
.035 in. (0.9 mm)	<b>053700</b>	<b>072000</b>	<b>132958</b>	—	—	<b>T-035</b>
.040 in. (1.0 mm)	<b>053696</b>	—	—	—	—	<b>T-039</b>
.045 in. (1.1/1.2 mm)	<b>053697</b>	<b>053701</b>	<b>132957</b>	<b>083489</b>	—	<b>T-045</b>
.052 in. (1.3/1.4 mm)	<b>053698</b>	<b>053702</b>	<b>132956</b>	<b>083490</b>	—	<b>T-052</b>
1/16 in. (1.6 mm)	<b>053699</b>	<b>053706</b>	<b>132955</b>	<b>053708</b>	—	<b>T-062</b>
.068/.072 in. (1.8 mm)	—	—	<b>132959</b>	—	—	<b>T-072</b>
5/64 in. (2.0 mm)	—	<b>053704</b>	<b>132960</b>	<b>053710</b>	—	<b>T-078</b>

\*Includes two dual-size reversible drive rolls. Note: ArcReach SuitCase feeders require two drive rolls. Wire inlet guide comes installed on ArcReach SuitCase wire feeders.

## Ordering Information

Equipment and Options	Stock No.	Description	Qty.	Price
<b>Dynasty® 280 DX Multiprocess</b>	<b>907514007</b>	Auto-Line™ 208–575 V, 50/60 Hz		
<b>Dynasty® 280 DX Multiprocess (CE) International</b>	<b>907514008</b>	Auto-Line™ 208–575 V, 50/60 Hz		
<b>Dynasty® 280 DX Multiprocess TIGRunner®</b>	<b>907514009</b>	Auto-Line™ 208–575 V, 50/60 Hz (Torch kit, accessories and coolant sold separately)		
<b>Dynasty® 280 DX Multiprocess with Fingertip Contractor Package and ArcReach Feeder</b>	<b>951796</b> <b>951798</b>	With ArcReach SuitCase 8 and BTB Gun 300 A for .035/.045 wire With ArcReach SuitCase 12 and BTB Gun 300 A for .035/.045 wire		
<b>Dynasty® 280 DX Multiprocess with Foot Contractor Package and ArcReach Feeder</b>	<b>951797</b> <b>951799</b>	With ArcReach SuitCase 8 and BTB Gun 300 A for .035/.045 wire With ArcReach SuitCase 12 and BTB Gun 300 A for .035/.045 wire		
<b>Dynasty® 280 DX Multiprocess Complete with Wireless Foot Control and ArcReach Feeder</b>	<b>951757</b>	With ArcReach SuitCase 12 and BTB Gun 300 A for .035/.045 wire		
<b>Accessories</b>				
Protective Cover	<b>301382</b>	For Dynasty 210/280 and Maxstar 280		
Small Runner™ Cart	<b>301318</b>	For Dynasty/Maxstar 210 and 280 with or without Coolmate 1.3		
Coolmate™ 1.3	<b>300972</b>	120 V, 60 Hz, <b>CSA</b> . <i>Requires coolant</i>		
TIG Coolant (must be ordered in quantities of four)	<b>043810</b>	1-gallon plastic bottle. Protects against freezing to -37° Fahrenheit (-38° C) or boiling to 227° Fahrenheit (108° C)		
TIG Gloves		See page 6		
<b>TIG Torches, Kits and Connectors</b>				
Air-Cooled Contractor Kits (see page 6 for contents)	<b>301309</b> <b>301311</b> <b>301549</b> <b>301550</b>	A-150 torch with foot pedal A-150 torch with fingertip A-200 torch with foot pedal A-200 torch with fingertip		
Weldcraft™ A-150 (WP-17) TIG Torch	<b>WP-17-12-R</b> <b>WP-17-25-R</b>	12 ft. (3.7 m) cable. Requires <b>195378</b> connector 25 ft. (7.6 m) cable. Requires <b>195378</b> connector		
Weldcraft™ A-200 (WP-26) TIG Torch	<b>WP-26-12-R</b> <b>WP-26-25-R</b>	12 ft. (3.7 m) cable. Requires <b>195379</b> connector 25 ft. (7.6 m) cable. Requires <b>195379</b> connector		
Weldcraft™ A-250 TIG Torch	<b>301525025</b> <b>301525026</b>	No valve. 25 ft. (7.6 m) cable With valve. 25 ft. (7.6 m) cable		
Air-Cooled TIG Torch Connectors	<b>195379</b> <b>195378</b>	Connects Weldcraft™ A-200 (WP-26) torch to Dinse-style connector Connects all air-cooled Weldcraft™ torches (except A-200) to Dinse-style connector. A-80 (WP-24) torches require <b>24-5</b> connector		
Water-Cooled Torch Kits (see page 6 for contents)	<b>300185</b> <b>300990</b> <b>301268</b>	W-250 W-280 (recommended for Dynasty 280) W-375		
Dinse/Tweco® Adapter	<b>042465</b>	One-piece adapter with Dinse-style male plug and Tweco-style female receptacle		
Weldcraft™ Quick Connects (sold each)	<b>ORG</b> <b>QRW</b>	For gas hoses For water hoses		
<b>Wire Feeders, MIG Guns and Consumables</b>				
ArcReach® SuitCase® 8 (see literature M/6.55)	<b>951726</b> <b>951728</b>	With Bernard® BTB Gun 300 A With Bernard® Dura-Flux™ gun		
ArcReach® SuitCase® 12 (see literature M/6.55)	<b>951729</b> <b>951731</b>	With Bernard® BTB Gun 300 A With Bernard® Dura-Flux™ gun		
Bernard® BTB Gun 300 A	<b>Q3015AE8XMC</b> <b>Q3015AE8HMC</b>	.035/.045 in. wire size .052 in. wire size		
Drive Rolls		See page 7		
Contact Tips		See page 7		
<b>Remote Controls</b>		See page 7		

Date:

Total Quoted Price:

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