

# MigMatic® 260i/320i Synergic Compact MIG Systems

MIG/MAG (CV)  
Welding System

**TPS**  
WeldTech

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## Quick Specs



**Industrial Applications**  
General fabrication  
Car repair  
Training schools  
Agricultural equipment  
Repair and maintenance

**Processes**  
MIG/MAG (GMAW)  
Flux-cored (FCAW)

**Input Power**  
**Welding Output**

400 V, 3 phases (50/60 Hz)  
260i: 260 A, 27 V at 35% duty cycle  
320i: 320 A, 30 V at 35% duty cycle

**Max. Output Amperage**

260i: 285 A  
320i: 350 A

**Output Range**

260i: 15 A – 260 A  
320i: 15 A – 320 A

**Net Weight**

57 kg

## Performance / Durability / Ease of use

**NEW!**

Miller MigMatic® 260i and 320i synergic MIG/MAG system featuring a heavy duty drive mechanism capable of consistent and precise wire feeding regardless of your choice of wire. The machines are quick to set up and the graphical user interface makes it easy to achieve those perfect weld parameters with very limited training required. The MigMatic® 260i/320i are the perfect work shop tool and ideal for both solid and flux core wires.

### Trigger program switch

Re-call up to 4 preset programs from the torch trigger (any standard MIG torch) for increased productivity on complex objects.

### Miller robustness

Tested and approved for heavy duty welding under the toughest conditions. Miller goes to extreme measures to ensure trouble free welding in any environment.

### Heavy duty wire drive mechanism

The 4-roll drive system will ensure trouble free wire feeding.

### Energy efficient

The energy saving Fan-On-Demand™ power source cooling system operates only when needed, reducing noise and the amount of contaminants pulled through the machine.

### Full synergic MIG/MAG with presets

Synergic lines for all common wire/gas combinations with presets of start/stop parameters for optimal welds.



### Ease of use and versatility

Large intuitive LCD panel for quick and precise setting of advanced weld parameters.



Easy to use

### Versatility

- Compatible with Push/Pull torches (optional accessory kit).
- Integrated wheels and shelf for a single gas cylinder.
- Compatible with On-torch control of wire feed speed and voltage.

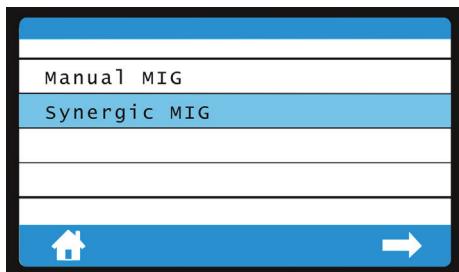


Warranted for three years, parts and labour.

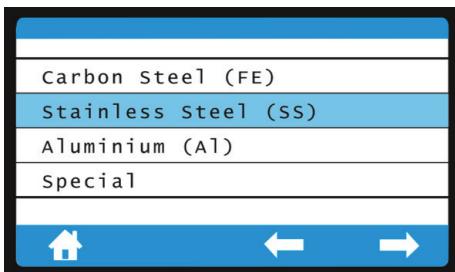
## Advanced weld settings made easy

The machine is ready for advanced manual and synergic MIG/MAG welding in seconds.

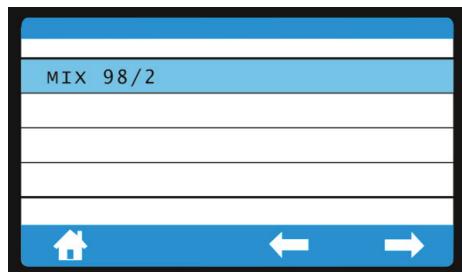
Step 1: Select your process



Step 2: Select your base material



Step 3: Select your gas mixture



Step 4: Select your wire diameter



Result: Ready to weld



## MigMatic® user interface – clean, crisp and easy to use

The MigMatic® system provides a full set of features and settings at your fingertips – ease of use without compromise.

### Four different trigger options:

- 2T
- 4T
- Miller 4TS
- Stitch



### 1. Weld processes:

- A. Manual MIG/MAG
- B. Synergic

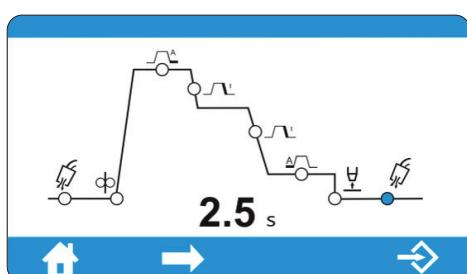
### 2. Adjustment of parameters:

- A. Pre/post gas
- B. Run-in speed
- C. Crater fill
- D. Burnback
- E. Inductance

### 3. Store, modify and recall programs:

- A. A total of 8 programs available
- B. The first 4 recalled using the torch trigger

### 4. System settings and factory reset



**Miller 4TS trigger functionality –**  
Gives access to hot start or cold start from the torch trigger

## MigMatic® 260i/320i components



**MigMatic® 260i/320i** is equipped with a 4-roll wire drive system (2 driven and 2 idle). The rolls are reversible offering flexibility between two different wire sizes. For soft wires, an all-drive system can be supplied as optional extra.

**MigMatic® 260i/320i** features a remote control receptacle for adjustment of wire feed speed and volts at the point of weld.

**MigMatic® 260i/320i** has integrated wheels and conveniently positioned handles, making the machine easy to move and transport. There is also an integrated shelf for the gas cylinder.

## Specifications (Subject to change without notice.)



### MigMatic® 260i

Input Power	Voltage Range in CV	Amp Range DC	Wire Feed Speed	Rated Output @ 40°C	IP Rating	Max. Open Circuit Voltage	Dimensions H/W/D	Weight
400 VAC, 3 ph (50/60 Hz)	13 - 35 V	15 - 260 A	1.5 - 20 m/min	260 A / 27 V @ 35% duty cycle	IP23S	70 VDC	830 / 470 / 1070 mm	57 kg

### MigMatic® 320i

Input Power	Voltage Range in CV	Amp Range DC	Wire Feed Speed	Rated Output @ 40°C	IP Rating	Max. Open Circuit Voltage	Dimensions H/W/D	Weight
400 VAC, 3 ph (50/60 Hz)	13 - 35 V	15 - 320 A	1.5 - 20 m/min	320 A / 30 V @ 35% duty cycle	IP23S	70 VDC	830 / 470 / 1070 mm	57 kg

### Drive Rolls and Wire Guides\* (two driven)

Wire Size	“V” Groove Drive Roll for Hard Wire	“U” Groove Drive Roll for Soft Wire or Soft-Shelled Cored Wires	“V” Knurled Drive Roll for Hard-Shelled Cored Wires
0.8 / 1.0 mm	156053126	156053127	—
1.0 / 1.2 mm	156053125	156053128	—
1.6 / 2.4 mm	—	156053129	—

\* Kits including a set of double groove drive rolls and wire guides.

### Drive Rolls and Wire Guides\* (four driven)

Wire Size	“V” Groove Drive Roll for Hard Wire	“U” Groove Drive Roll for Soft Wire or Soft-Shelled Cored Wires	“V” Knurled Drive Roll for Hard-Shelled Cored Wires
1.0 mm	—	058066145	—
1.2 mm	—	058066146	—

\* Kits including a set of single groove drive rolls and wire guides.

## MIG guns – Miller® EuroGun line

Stock No.	EuroGun	Water	Air	Euro connector	Water quick connect	Remote WFS and Volts control on gun	3 meter	4.5 meter	Rating CO <sub>2</sub> gas (A)	Rating Mix gas (A)	Duty cycle (%)
058023005	A-300	-	●	●	-	-	●	-	300	250	100
058023006	A-300	-	●	●	-	-	-	●	300	250	100
058023007	A-300R	-	●	●	-	●	●	-	300	250	100
058023008	A-300R	-	●	●	-	●	-	●	300	250	100

A – air cooled R – remote current control on gun

## Ordering Information

System Component	Stock No.	Description	Qty.	Price
MigMatic® 260i	059015051	400 VAC, 3 ph (50/60 Hz) equipped with mains cable 3 m Fitted with Euro connector and 1.0 - 1.2 mm "V" groove drive rolls		
MigMatic® 320i	059015053	400 VAC, 3 ph (50/60 Hz) equipped with mains cable 3 m Fitted with Euro connector and 1.0 - 1.2 mm "V" groove drive rolls		
<b>Accessories</b>				
Push/Pull configuration kit	057084226	For installation in the power source to synchronize the drive motors		
Miller® EuroGun		See section MIG Guns – Miller® EuroGun		

Date:

Total Quoted Price: